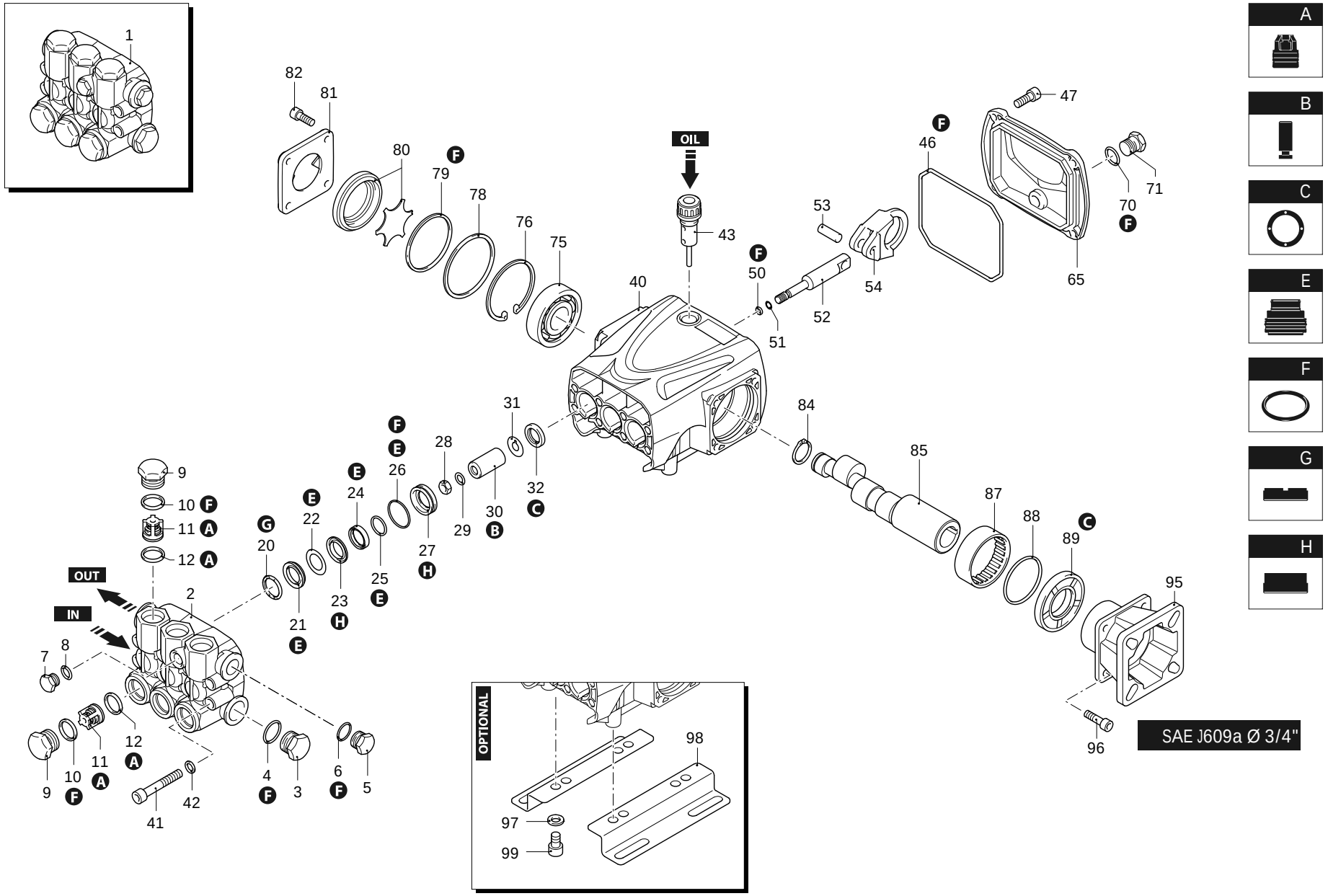


AR_s322-05_v01

31/05/2024

Series 322

RRV D 3400rpm ø 3/4"

P	Code	Description		Q	Assembly prescription	Validity
1	3229201	Head assembly	Ø 15	1		
2	3220090	Head		1		
3	820361	Plug	1/2" G brass	1	C=40Nm	
4	180101	O-ring	Ø 17,5x2	1	Lubricate with grease Molykote PG54	
5	1980740	Plug	3/8" G brass	1	C=20Nm	
6	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54	
7	880581	Plug	1/4" G brass	1	C=15Nm / Loxeal 55-14	
8	820510	O-ring	Ø 10,82x1,78	1		
9	960090	Plug	brass	6	C=54Nm / Loxeal 55-14	
10	960160	O-ring	Ø 17,86x2,62	6	Lubricate with grease Molykote PG54	
11	889052	Complete valve		6		
12	880830	O-ring	Ø 15,54x2,62	6	Lubricate with grease Molykote PG54	
20	2760220	Ring	support Ø 15	3		
21	1342761	Water seal	Ø 15	3	Lubricate with grease Molykote PG54	
22	3200680	Ring	anti-extrusion	3		
23	3220150	Piston guide	front Ø 15	3		
24	3200690	Gasket	Ø 15	3	Lubricate with grease Molykote PG54	
25	3200700	Ring	anti-extrusion	3		
26	770260	O-ring	Ø 23,52x1,78	3		
27	3220140	Piston guide	rear Ø 15	3		
28	1260110	Nut	M8	3	C=12Nm / Loxeal 55-14	
29	1260100	Washer		3		
30	1780070	Piston	Ø 15	3	Lubricate with grease Molykote PG54	
31	1260091	Plate		3		
32	1260460	Oil seal		3		
40	3220010	Pump body		1		
41	800860	Screw	TCEI M8x55	8		
42	1381850	Washer		8		
43	880130	Oil plug	with oil dipstick	1		
46	651540	O-ring	Ø 107,62x2,62	1		
47	3200220	Screw	TCEI 6x16	4	C=8Nm	
50	480480	O-ring	Ø 4,48x1,78	3		
51	1080550	Ring	anti-extrusion	3		
52	3220060	Piston	guide	3		
53	3220070	Pin		3		
54	3220040	Connecting-rod	aluminium	3	Lubricate with grease Molykote G807	
65	3220030	Cover		1		
70	820510	O-ring	Ø 10,82x1,78	1		

P	Code	Description		Q	Assembly prescription	Validity
71	880581	Plug	1/4" G brass	1	C=15Nm / Loxeal 55-14	
75	1981210	Bearing		1		
76	200390	Ring	seeger Øi 62	1		
78	3220780	Ring	Ø 61,8x57,8x0,5	1		
79	650560	O-ring	Ø 56,82x2,62	1	Lubricate with grease Molykote PG54	
80	3229603	Oil level assembly		1		
81	3200070	Support		1		
82	1200430	Screw	TCEI M6x16	4	C=10Nm / Loxeal 55-14	
84	1260770	Ring	seeger Øe 25	1		
85	3220500	Shaft	7 marked	1		
87	3220260	Bearing		1		
88	3220430	O-ring	Ø 56,87x1,78	1	Lubricate with grease Molykote PG54	
89	3220270	Ring	seal	1		
95	3220230	Flange		1		
96	780330	Screw	TCEI M6x20	4	C=10Nm / Loxeal 55-14	
97	1322640	Washer		4		
98	3200210	Foot		2		
99	850250	Screw	TCEI M8x12	4	C=24,5Nm	
A	1828	Valve kit		1		
B	2739	Piston kit	Ø 15	1		
C	42555	Oil seal kit		1		
E	42556	Water seal kit	Ø 15	1		
F	42550	Gasket kit		1		
G	2191	Support ring kit	Ø 15	1		
H	42557	Piston guide kit	Ø 15	1		

Revision: 1

Date: 31/05/2024

Oil type: SAE 15W40

Oil quantity: 0,330 Kg

Validity: < XX/YY = From week/year

C=Tightening torque (Tolerance +0 ÷ -10%)

** = Not present for electric pump*

23787 - RRV 3G27 D + FLANGE