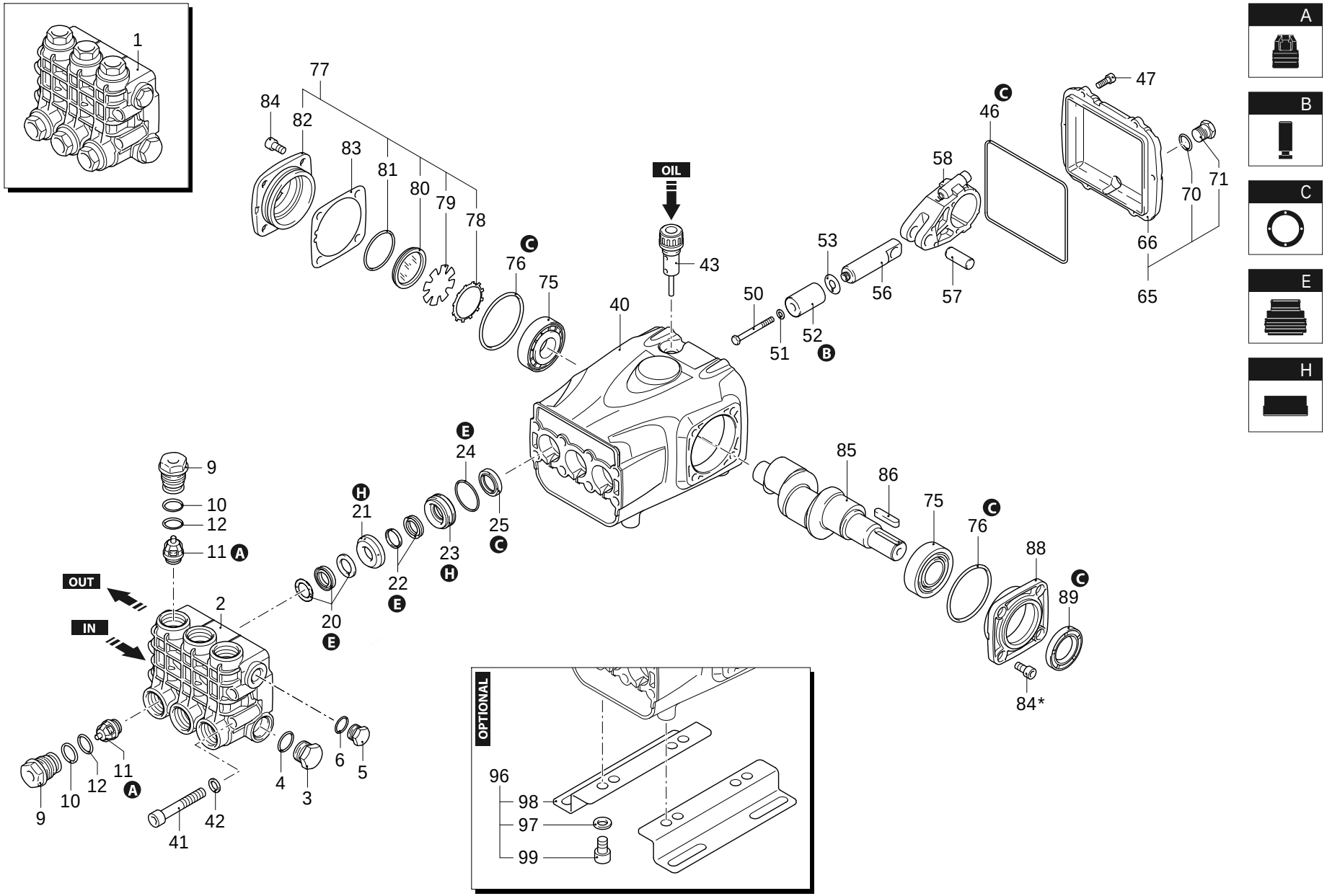


AR_s402-08_v01

31/05/2024

Series 402

SRG N 1450rpm ø 24mm

P	Code	Description		Q	Assembly prescription	Validity
1	4029208	Head assembly	Ø 18	1		
2	4020340	Head		1		
3	820361	Plug	1/2" G brass	1	C=40Nm	
4	180101	O-ring	Ø 17,5x2	1	Lubricate with grease Molykote PG54	
5	1980740	Plug	3/8" G brass	1	C=20Nm	
6	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54	
9	1940940	Plug		6	C=60Nm	
10	1941070	Ring	anti-extrusion	6		
11	1949051	Complete valve		6		
12	880830	O-ring	Ø 15,54x2,62	6	Lubricate with grease Molykote PG54	
20	1942700	Gasket		3	Lubricate with grease Molykote PG54	< 31/23
20	1944620	Gasket		3	Lubricate with grease Molykote PG54	
21	1942470	Piston guide	front Ø 18	3		
22	1942690	Water seal		3	Lubricate with grease Molykote PG54	
23	1942480	Piston guide	rear Ø 18	3		
24	820490	O-ring	Ø 34,65x1,78	3		
25	1943730	Ring	seal	3		
40	4020010	Pump body		1		
41	1940260	Screw	TCEI M10x80	8	C=50Nm	
42	650530	Washer		8		
43	1140370	Oil plug	with oil dipstick	1		
46	1940410	O-ring	Ø 132x3	1		
47	1200430	Screw	TCEI M6x16	6	C=10Nm / Loxeal 55-14	
50	1941640	Screw	TE M6x60	3	C=7Nm / Loxeal 55-14	
51	1340600	Washer		3		
52	1941020	Piston	Ø 18	3		
53	1383190	Plate		3		
56	1940960	Piston	guide	3		
57	1940060	Pin		3		
58	1940051	Connecting-rod	aluminium	3	Lubricate with grease Molykote BR2 PLUS / C=20Nm	
65	4029001	Cover	complete	1		
66	4020030	Cover		1		
70	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54	
71	1980740	Plug	3/8" G brass	1	C=20Nm	
75	1140410	Bearing		2		
76	1941380	O-ring	Ø 66,34x2,62	2		
77	4029000	Cover	complete	1		
78	4020080	Ring		1		

P	Code	Description		Q	Assembly prescription	Validity
79	4020070	Plate		1		
80	4020160	Level gauge		1		
81	3680250	O-ring	Ø 45,69x2,62	1		
82	4020150	Cover		1		
83	4020100	Shim 0.05mm		1		
83	4020110	Shim 0.10mm		1		
83	4020120	Shim 0.19mm		1		
83	4020130	Shim 0.25mm		1		
84	850370	Screw	TCEI M8x16	4	C=24,5Nm	
84*	850370	Screw	TCEI M8x16	4	C=24,5Nm	
85	1940970	Shaft	7 marked	1		
86	650250	Key		1		
88	4020040	Cover		1	C=25Nm	
89	820681	Ring	seal	1	C=10Nm / Loxeal 55-14	
96	2748	Foot kit		1		
97	200231	Washer		4		
98	1940370	Foot		2		
99	1940380	Screw	TCEI 10x18	4	C=50Nm	
A	2871	Valve kit		1		
B	2872	Piston kit	Ø 18	1		
C	47083	Oil seal kit		1		
E	2874	Water seal kit	Ø 18	1		
H	42120	Piston guide kit	Ø 18	1		

Revision: 1

Date: 31/05/2024

Oil type: SAE 15W40

Oil quantity: 0,960 Kg

Validity: < XX/YY = From week/year

C=Tightening torque (Tolerance +0 ÷ -10%)

** = Not present for electric pump*

27697 - SRG 21.35 N