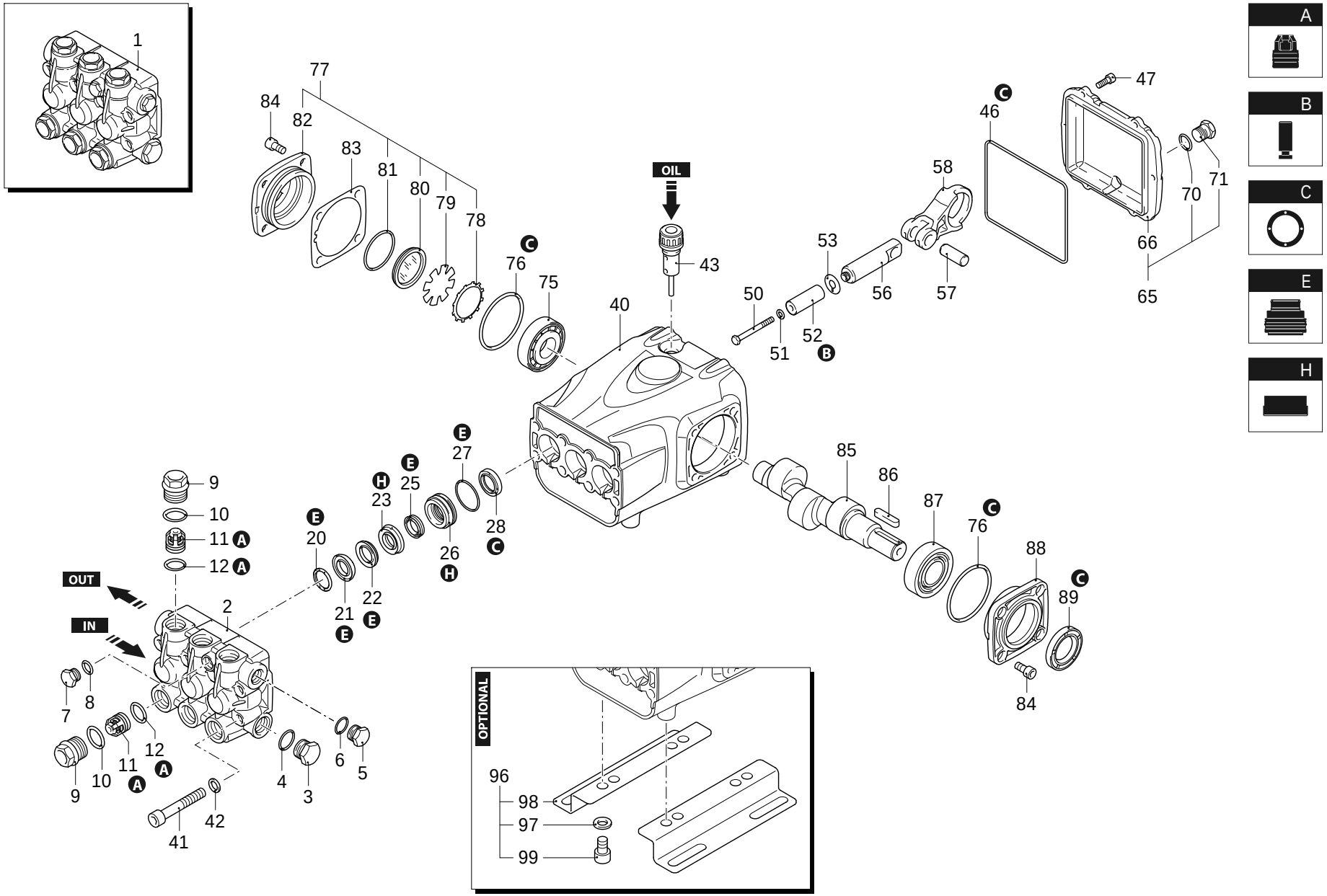


AR-1_000033_v01

24/01/2022

Series 402

RG N 1450rpm ø 24mm

P	Code	Description		Q	Note	Validity
1	4029200	Head assembly	Ø 18	1		
2	4020020	Head	Ø 18	1		
3	820361	Plug	1/2" G brass	1	C=40Nm	
4	180101	O-ring	Ø 17,5x2	1	Lubricate with grease Molykote PG54	
5	1980740	Plug	3/8" G brass	1	C=20Nm	
6	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54	
7	880581	Plug	1/4" G brass	1	Screw with Loxeal 55-14 / C=15Nm	
8	820510	O-ring	Ø 10,82x1,78	1		
9	4020140	Plug		6	Screw with Loxeal 55-14 / C=54Nm	
10	960160	O-ring	Ø 17,86x2,62	6	Lubricate with grease Molykote PG54	
11	1389051	Complete valve		6		
12	880830	O-ring	Ø 15,54x2,62	6		
20	960110	Ring	support Ø 18	3		
21	1382740	Water seal	Ø 18	3	Lubricate with grease Molykote PG54	
22	2340310	Ring	anti-extrusion	3		
23	2980070	Piston guide	front Ø 18	3		
25	880330	Water seal	Ø 18	3		
26	1942480	Piston guide	rear Ø 18	3		
27	820490	O-ring	Ø 34,65x1,78	3		
28	1940560	Ring	seal	3		
40	4020010	Pump body		1		
41	2980100	Screw	TCEI M10x70	8	C=53Nm	
42	650530	Washer		8		
43	1140370	Plug		1		
46	1940410	O-ring	Ø 132x3	1		
47	1200430	Screw	TCEI M6x16	6	Screw with Loxeal 55-14 / C=10Nm	
50	1941640	Screw	TE M6x60	3	Screw with Loxeal 55-14 / C=7Nm	
51	1340600	Washer		3		
52	1941020	Piston	Ø 18	3		
53	1383190	Plate		3		
56	1940960	Piston	guide	3		
57	1940060	Pin		3		
58	2980010	Connecting-rod		3	Lubricate with grease Molykote BR2 PLUS	
65	4029001	Cover	complete	1		
66	4020030	Cover		1		
70	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54	
71	1980740	Plug	3/8" G brass	1	C=20Nm	
75	1140420	Bearing		1		
76	1941380	O-ring	Ø 66,34x2,62	2		
77	4029000	Cover	complete	1		
78	4020080	Ring		1		
79	4020070	Plate		1		
80	4020160	Level gauge		1		
81	3680250	O-ring	Ø 45,69x2,62	1		
82	4020150	Cover		1		
83	4020100	Shim 0.05mm		1		
83	4020110	Shim 0.10mm		1		
83	4020120	Shim 0.19mm		1		
83	4020130	Shim 0.25mm		1		
84	850370	Screw	TCEI M8x16	8	C=24,5Nm	
85	2980190	Shaft	2 marked	1		
86	3200230	Key		1		
87	1941370	Bearing		1		
88	4020040	Cover		1	C=25Nm	
89	820681	Ring	seal	1		
96	2748	Foot kit		1		
97	200231	Washer		4		
98	1940370	Foot		2		
99	1940380	Screw	TCEI 10x18	4	C=50Nm	
A	2864	Valve kit		1		
B	2872	Piston kit	Ø 18	1		
C	47083	Oil seal kit		1		
E	46848	Water seal kit	Ø 18	1		
H	42172	Piston guide kit	Ø 18	1		

Revision: 1

Date: 24/01/2022

Oil type: SAE 15W40

Oil quantity: 0,960 Kg

Attachment:

C=Tightening torque (Tolerance +0 ÷ -10%)